

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



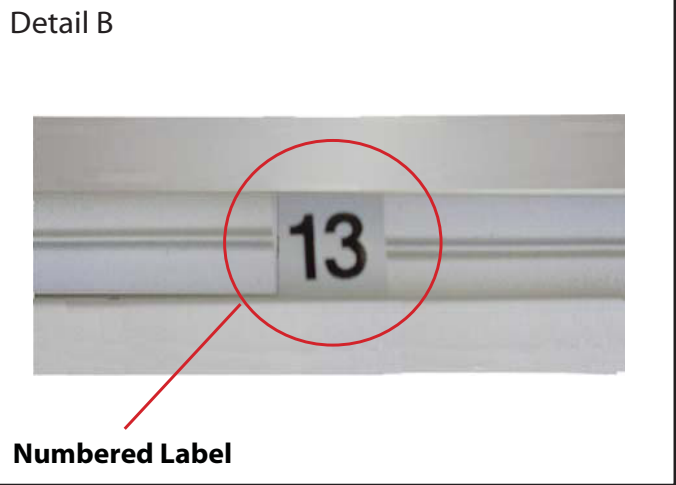
**The Tool**  
Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**  
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



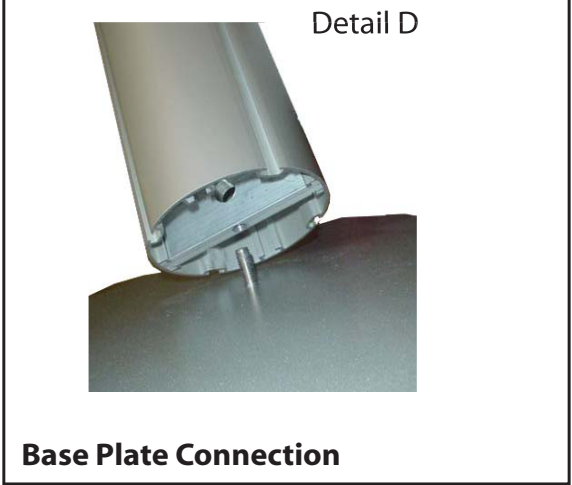
**Typical Connection (cont'd)**



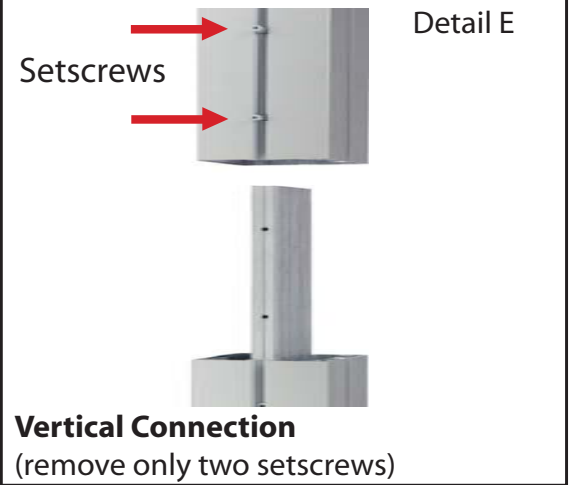
**Numbered Label**  
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Horizontal Inline Connection** (remove only one setscrew)  
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**  
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



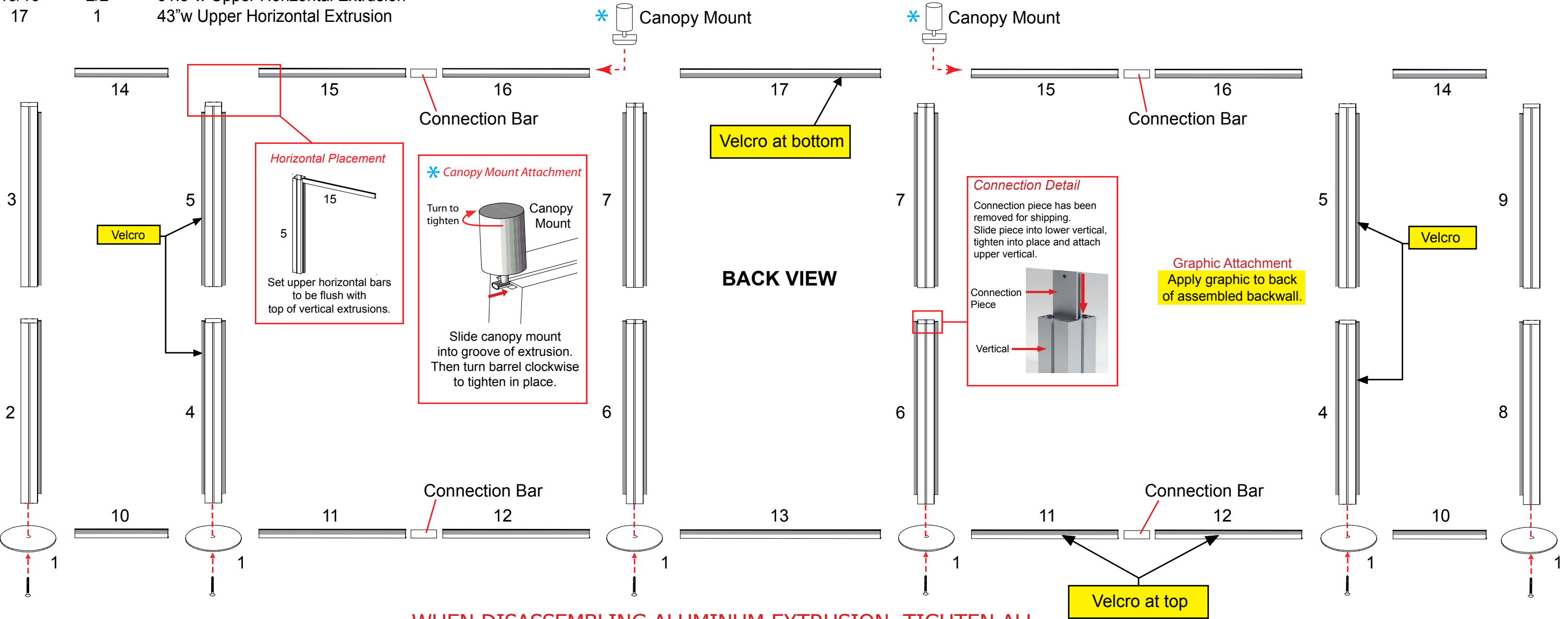
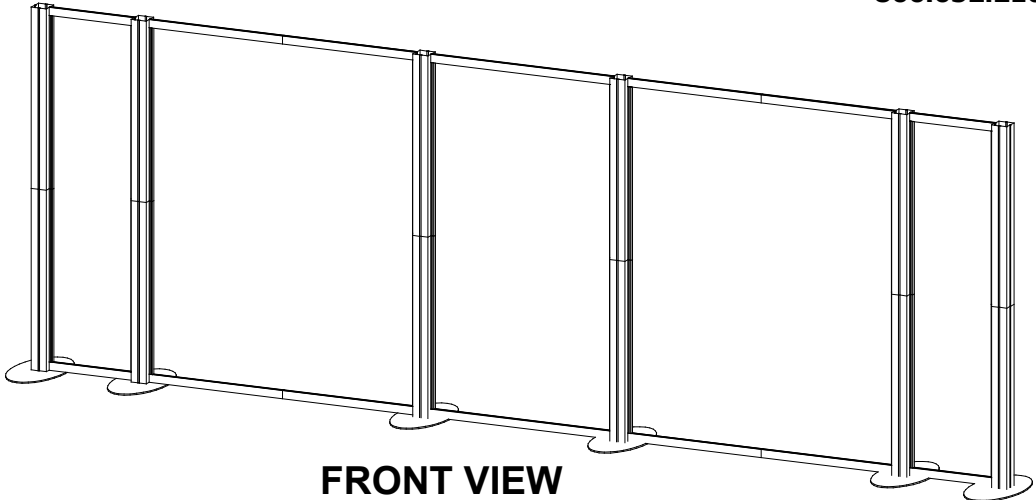
**Vertical Connection** (remove only two setscrews)  
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.  
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

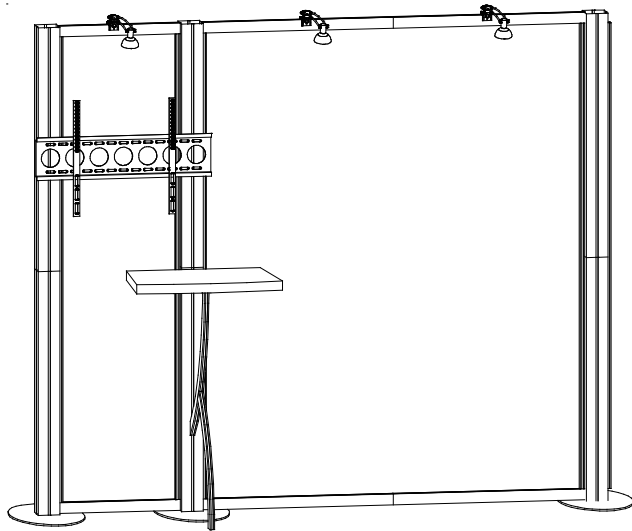
Item	Qty.	Description
1	6	Base Plate
2	1	40"h Square Vertical Extrusion
3	1	40"h Square Vertical Extrusion
4	2	40"h Square Vertical Extrusion
5	2	40"h Square Vertical Extrusion
6	2	40"h Square Vertical Extrusion
7	2	40"h Square Vertical Extrusion
8	1	40"h Square Vertical Extrusion
9	1	40"h Square Vertical Extrusion
10	2	20"w Lower Horizontal Extrusion
11/12	2/2	31.5"w Lower Horizontal Extrusion
13	1	43"w Lower Horizontal Extrusion
14	2	20"w Upper Horizontal Extrusion
15/16	2/2	31.5"w Upper Horizontal Extrusion
17	1	43"w Upper Horizontal Extrusion

- Steps:
- 1) Attach vertical extrusions [2,4,6,8] to base plates [1].
  - 2) Attach upper vertical extrusions [3,5,7,9] to lower extrusions [2,4,6,8] as shown.
  - 3) Connect horizontal extrusions [11 and 12,15 and 16] together using connection bars.
  - 4) Slide canopy mounts into grooves on horizontal extrusions [15,16].
  - 5) Attach horizontal assemblies [11/12 and 15/16] between vertical assemblies [4/5 and 6/7] as shown.
  - 6) Attach horizontal extrusions [10 and 14] between vertical assemblies [2/3 and 4/5] and vertical assemblies [4/5 and 8/9] as shown.
  - 7) Attach horizontal extrusions [13 and 17] between vertical assemblies [6/7 and 6/7] as shown.
  - 8) Apply graphic to back of assembled backwall.



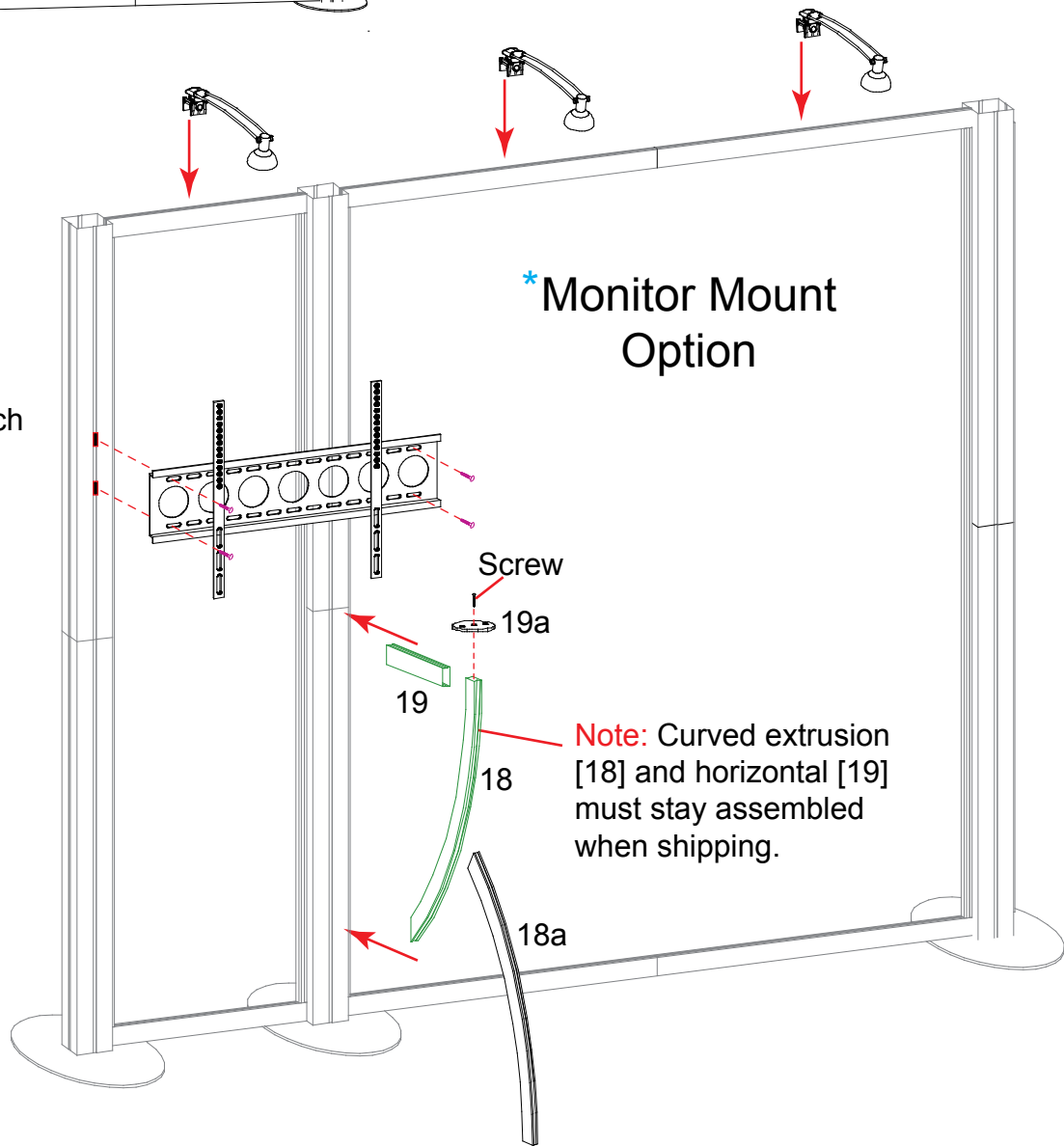
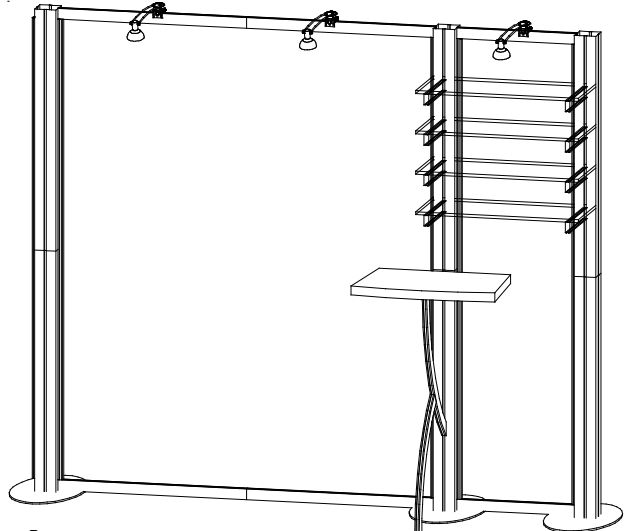
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100



Item	Qty.	Description
18	2	30.2" Curved Extrusion
18a	2	Curved Support Leg
19	2	12.184"w Horizontal Extrusion
19a	2	Flange Plate

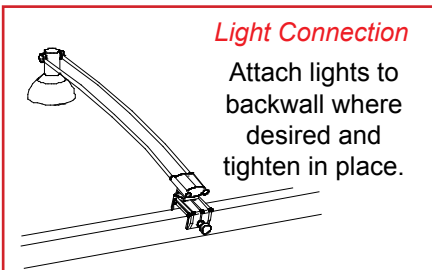
- Steps:
- 1) Attach counter support assembly [18/19] to backwall where indicated.
  - 2) Attach support leg [18a] to assembly [18/19].
  - 3) Attach flange plate [19a] to top of curved extrusion [18] as shown.
  - 4) Attach counter atop support, see counter top attachment detail.
  - 5) Repeat steps for additional counter.
  - 6) Attach monitor mount to assembled backwall, left or right side.
  - 7) Attach shelf supports [23,24] to backwall, left and/or right sides, then place plex-shelves on supports.
  - 8) Attach lights where desired to top of assembled backwall.



Use screws to attach Monitor Mount to inserts set in the vertical extrusions.

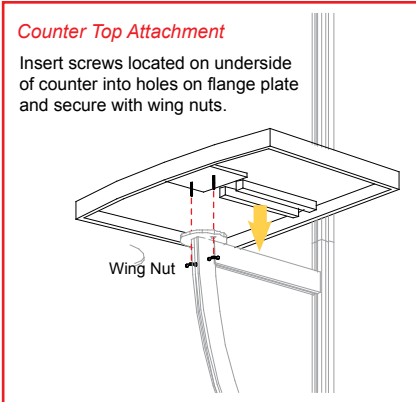
**\* Monitor Mount Option**

**Note:** Curved extrusion [18] and horizontal [19] must stay assembled when shipping.

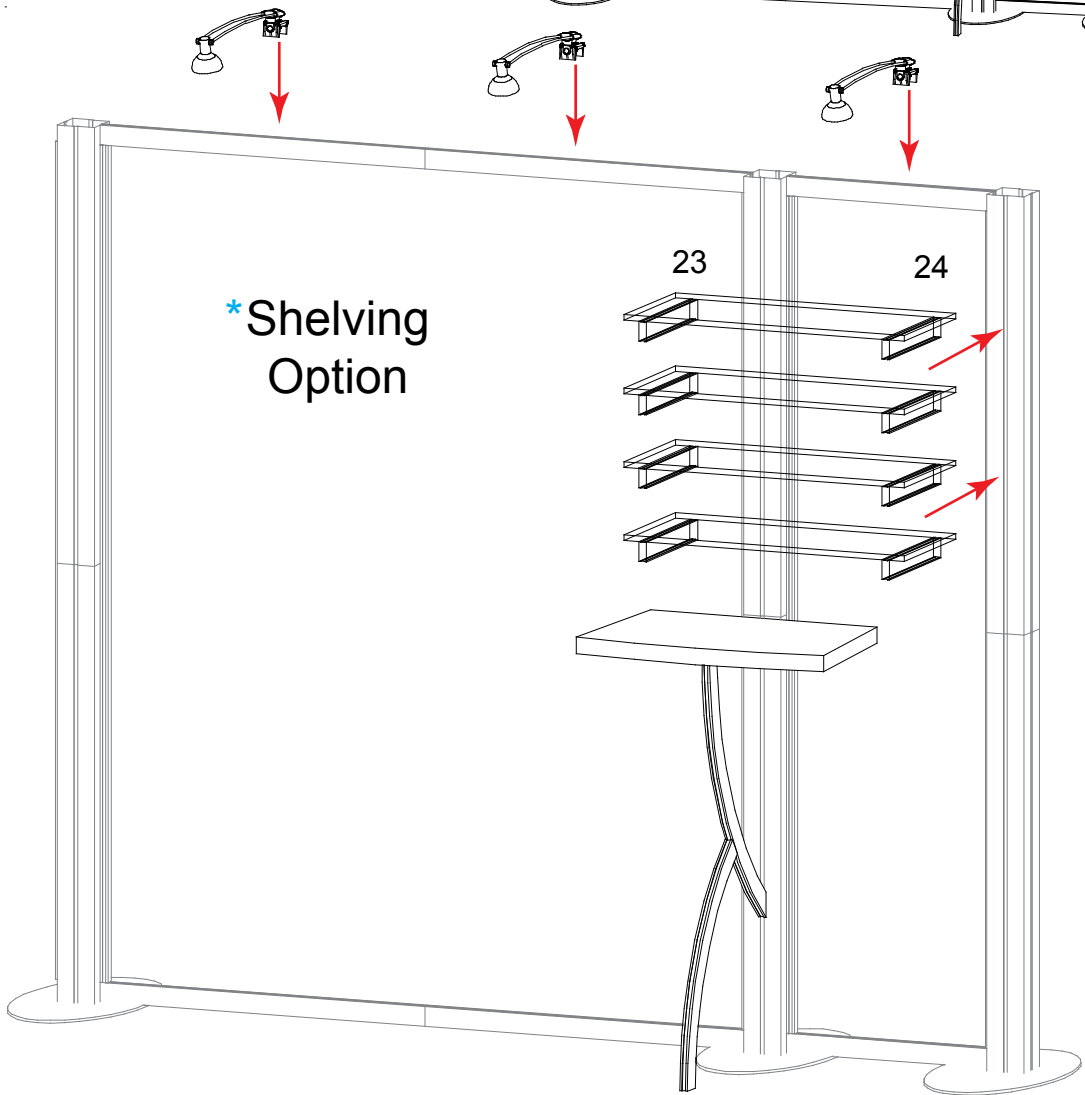


**Light Connection**  
Attach lights to backwall where desired and tighten in place.

**\*Note:** Shelves can be attached on the left **and/or** right sides of the backwall. Monitor mount can be attached on the left **or** right side of the backwall.



**Counter Top Attachment**  
Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



**\* Shelving Option**

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



866.652.2100



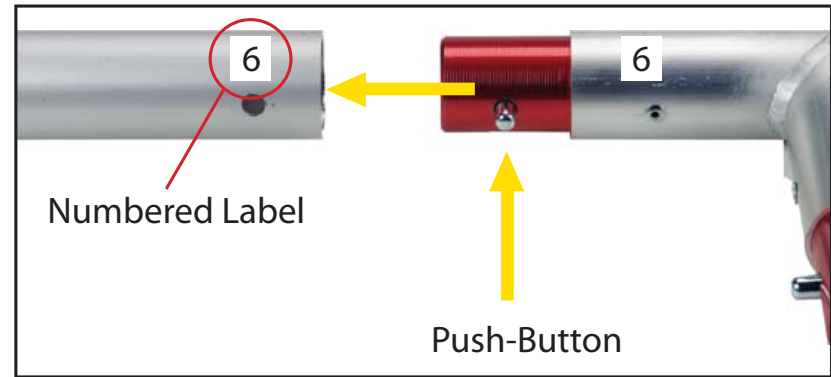
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

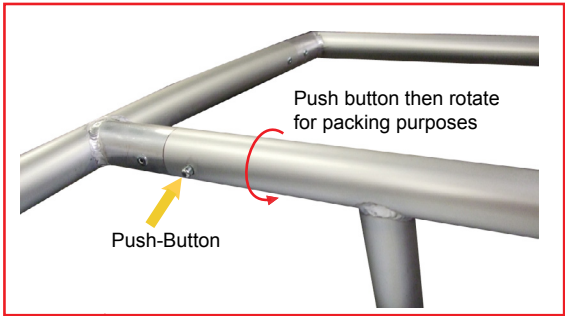
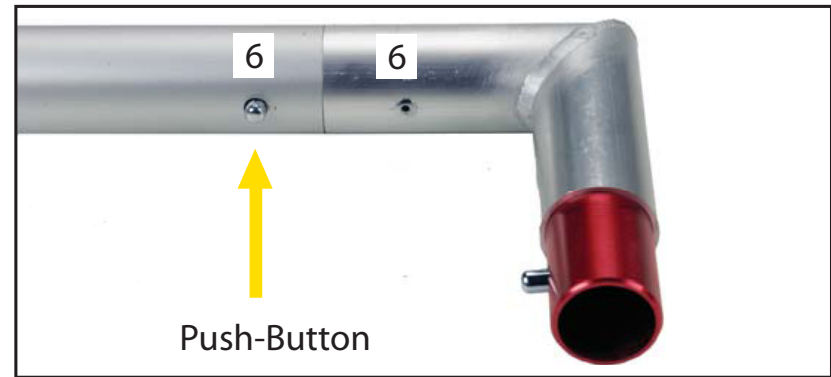
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

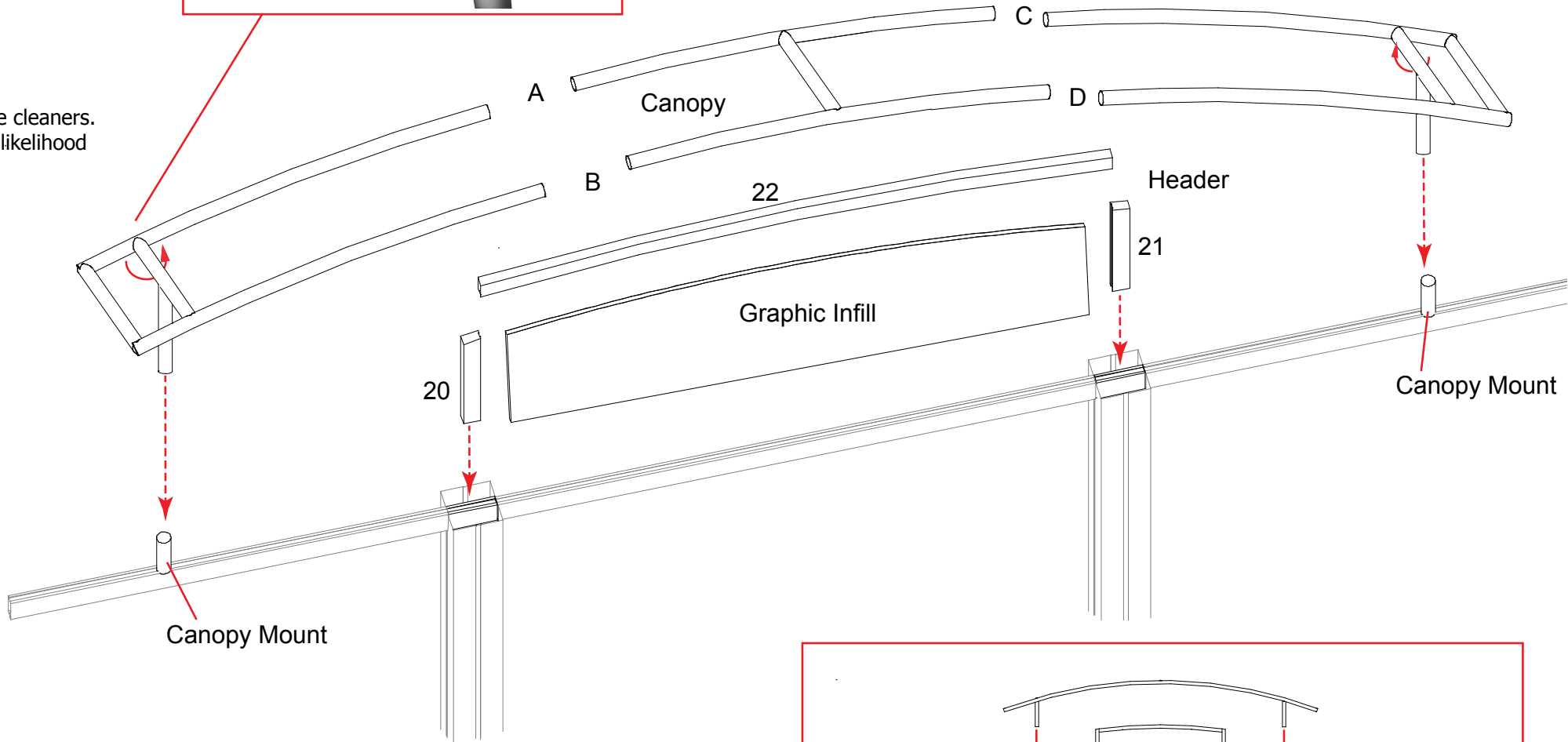


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

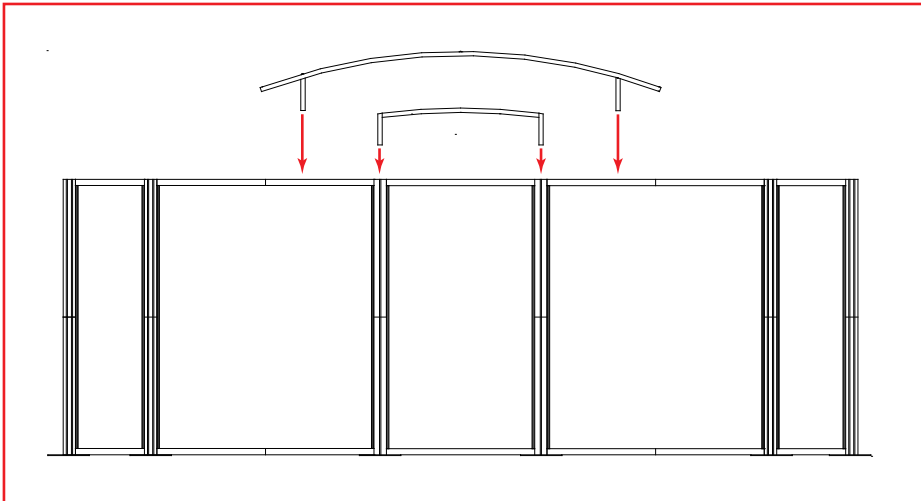


Header Parts

Item	Qty.	Description
20/21	1/1	9.25"h Header Sides.
22	1	45.5"w Header Arch



- Steps:
- 1) Connect header sides [20,21] to vertical extrusions of assembled backwall.
  - 2) Insert graphic infill between header sides [20,21] and attach header arch [22] to sides.
  - 2) Connect canopy pieces together as shown.
  - 3) Apply pillow case graphic to assembled canopy.
  - 4) Slide canopy posts onto canopy mounts set in horizontal extrusions of assembled backwall.

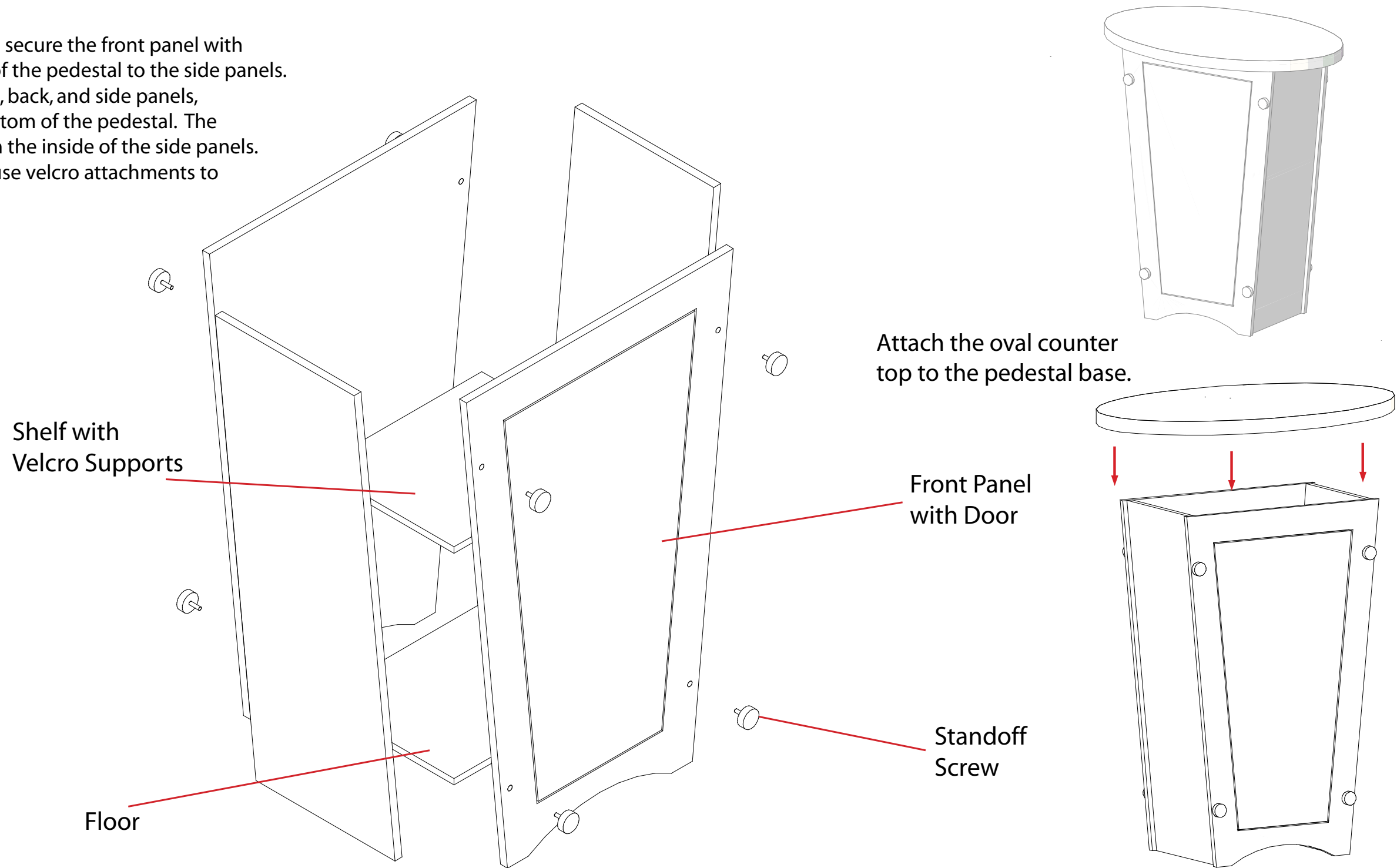


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

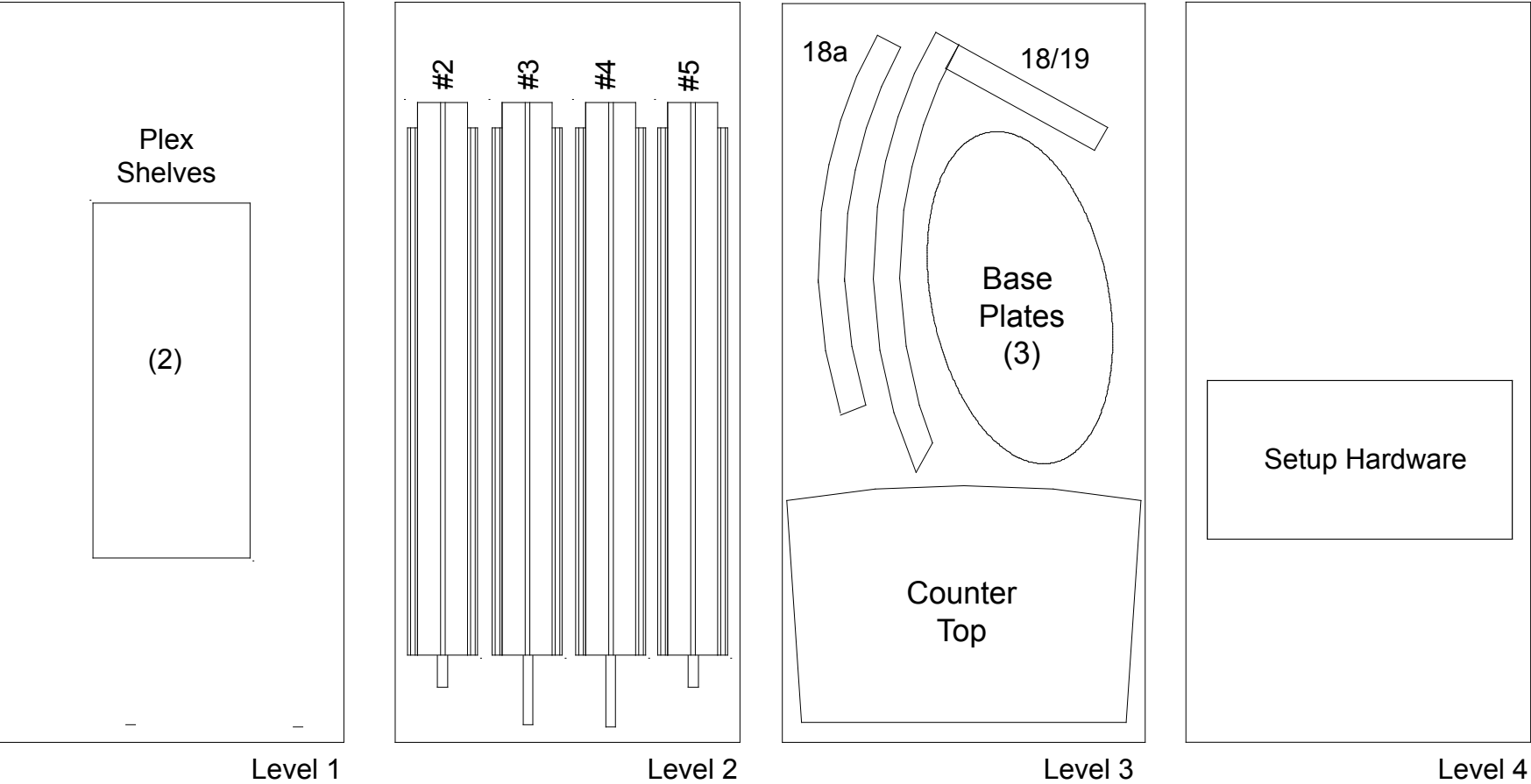
866.652.2100

## Setup:

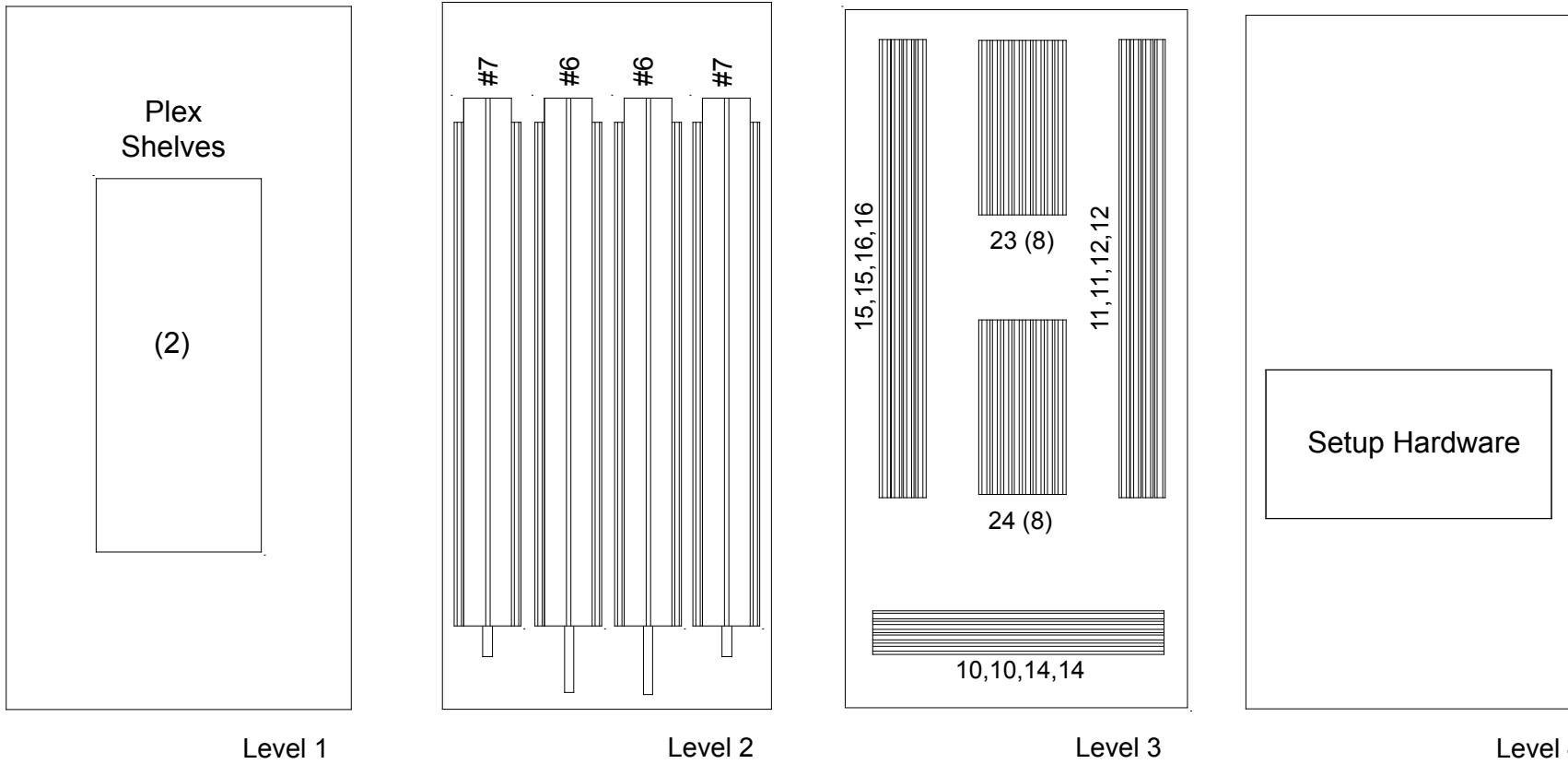
- 1) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- 2) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- 3) After floor is in place, use velcro attachments to install shelf.
- 4) Attach counter top.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

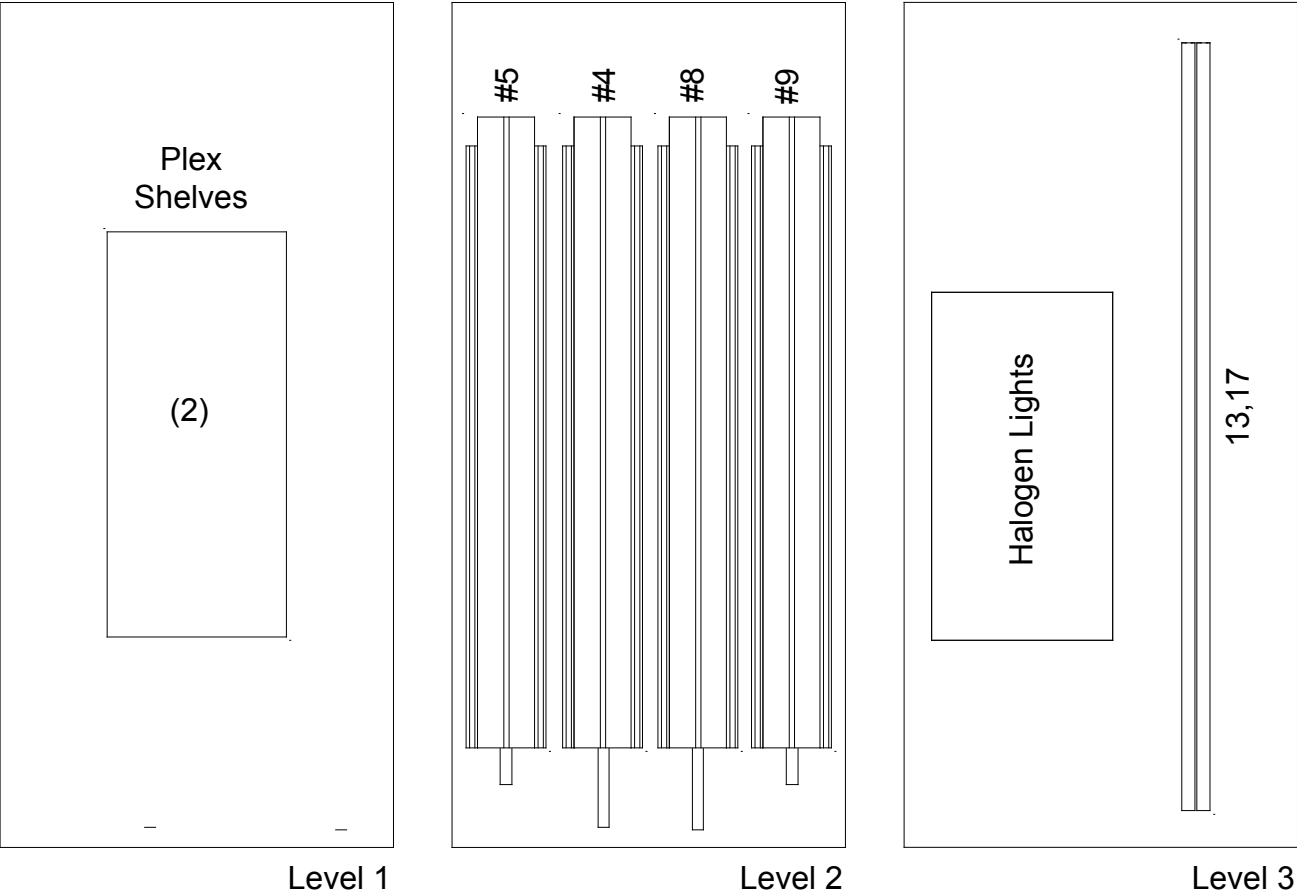


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

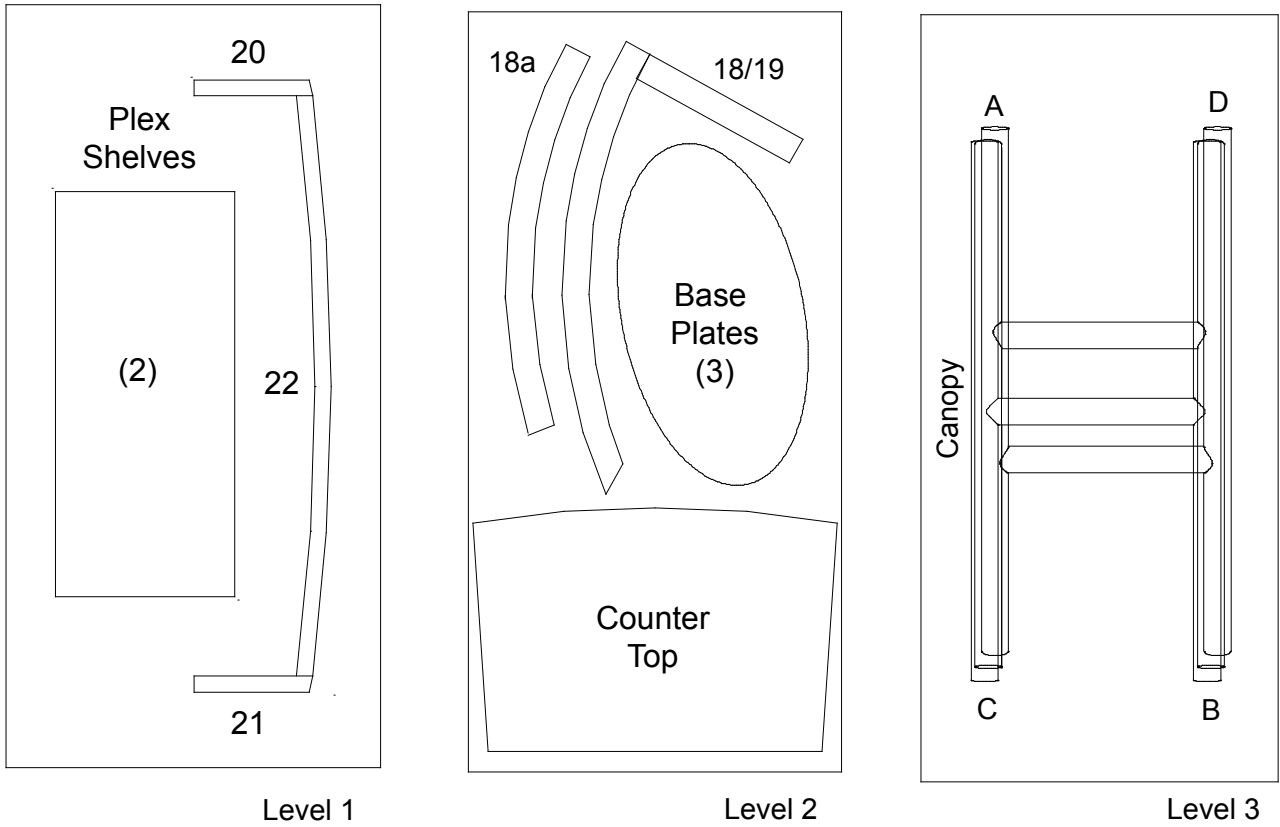


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

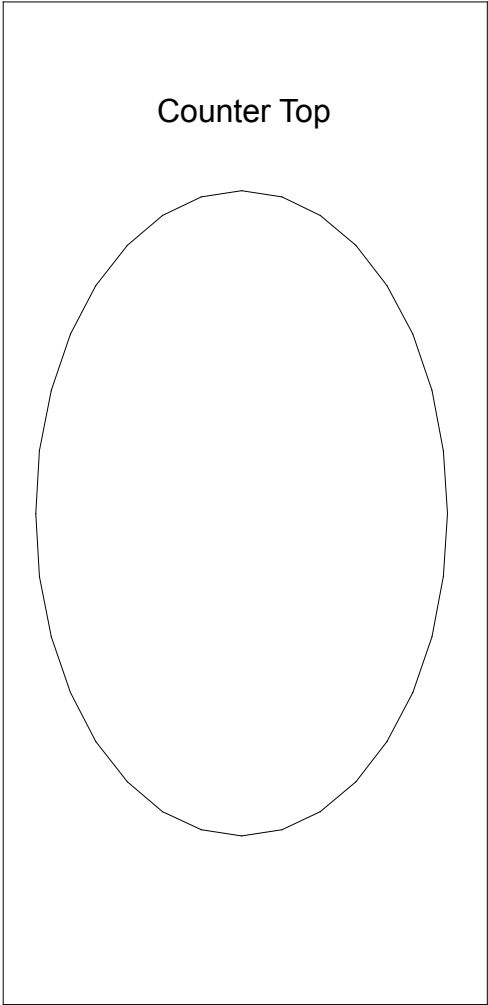




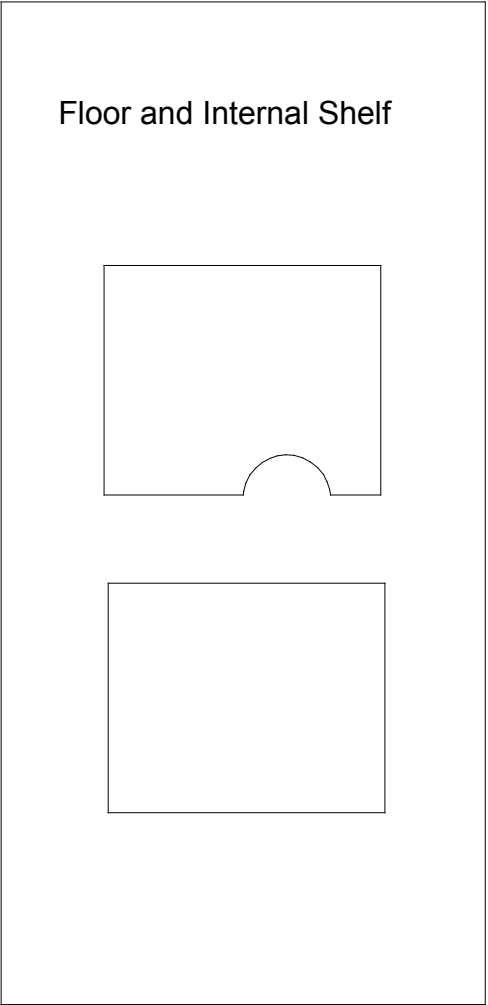
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



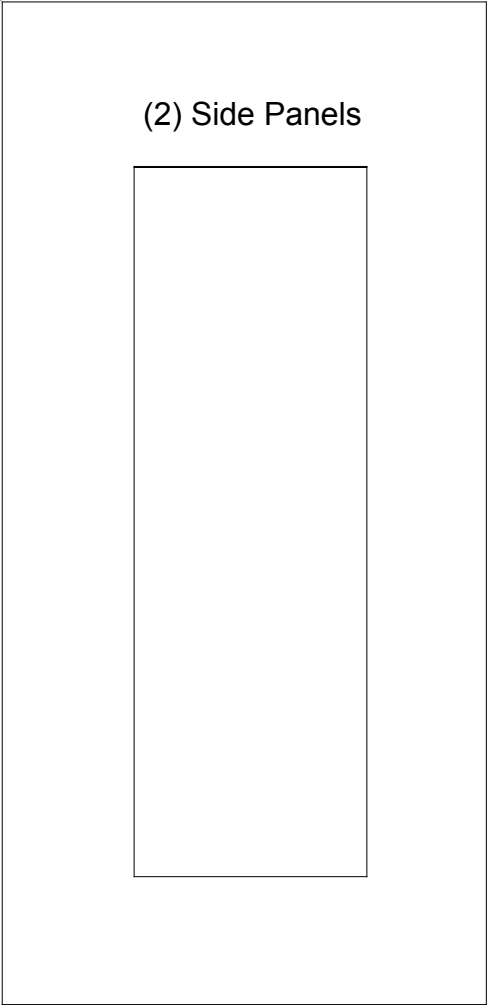
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



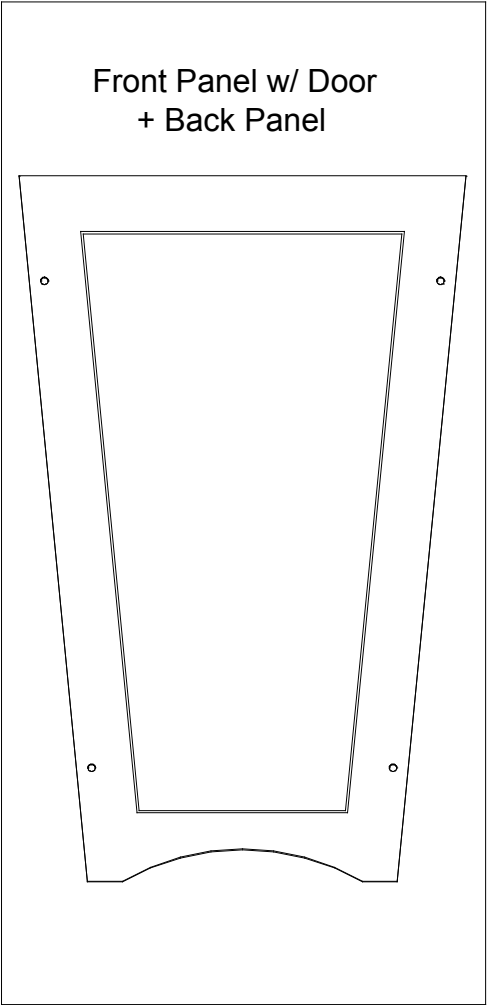
Level 1



Level 2

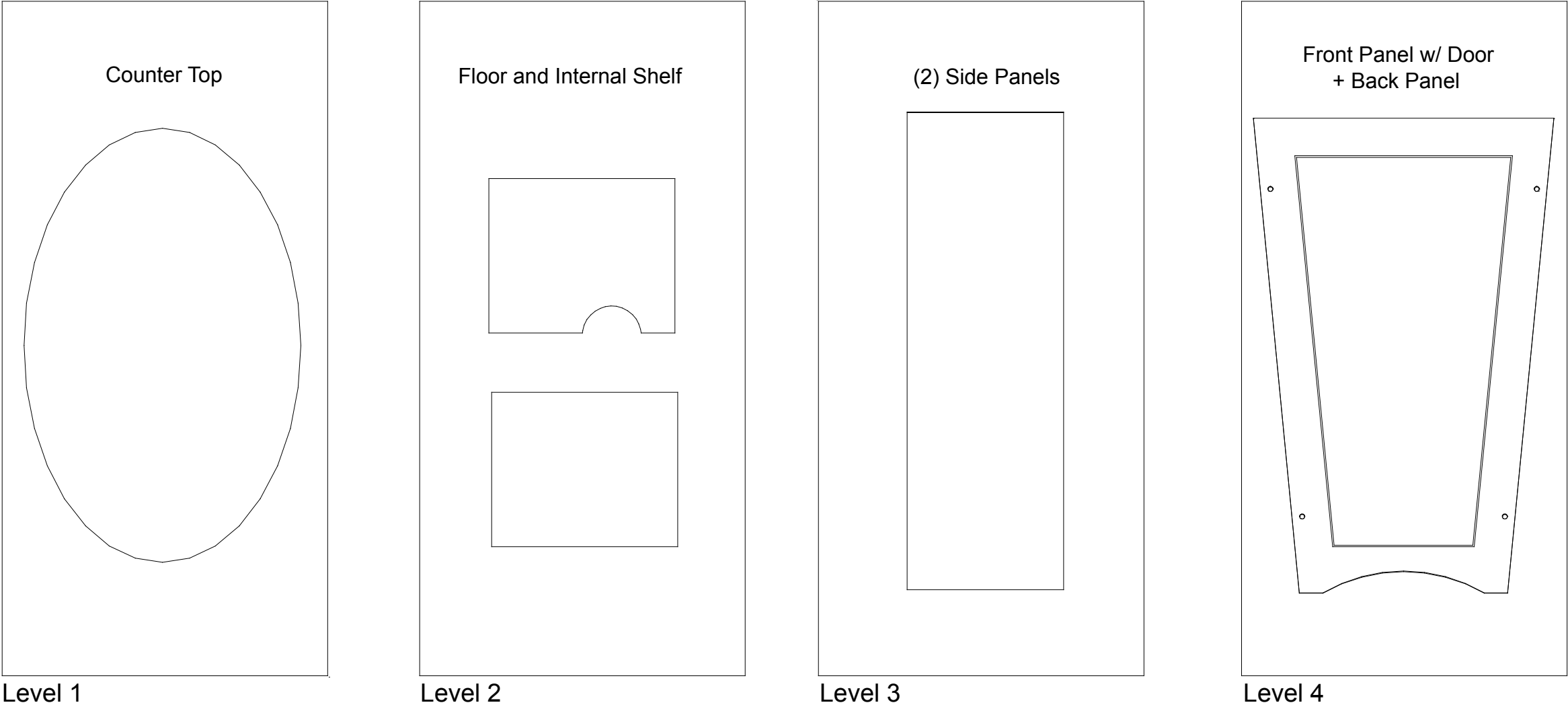


Level 3



Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING